

# Overview

In the following pages, the text **[cr]** is used to represent a single data byte, the carriage return. This value is decimal 13 or hex 0x0D. All commands are terminated with a carriage return.

Also, in the following pages some syntax may be provided in code blocks, like this:

```
This is code in a block.  
It's how our online markdown language calls out this type of text.  
--! Note the grey '1' and '2', etc in the far left column.!--  
These are line numbers for reference only. Don't include  
them in actual commands!  
Some sample real RS-232 commands just for reference:  
C[cr]  
G0@255:0[cr]  
G1-10@100,11@238:35[cr]  
B115200[cr]
```

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